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Net Zero olefins

- Status# 1 chemical + high emissionsLegacy steam cracker
- **H-Cracker** H_2 to fuel cracker heater Preheat + electrification
- E-Cracker Electrify steam cracking Impedance heating
- N-Cracker N reactor + cracker combo
 He-cool, pebble-bed N-reactor
 Cracking energy + electrification
 RDR Roto dynamic reactor
- Reverse of gas turbineRotational to cracking energyEDHEthane de-hydro, like PDH
 - Ethane de-hydro, like PDH Need catalyst breakthrough





 \Rightarrow Fountainhead for sustainable petrochemicals

Durable polymers



Polymers Engineering + performance

Material of the future

Engineering Substitute C-intensive metals

High strength / weight ratio

EV + aerospace

Performance Beyond metal properties

Max. durability + strength

Wind turbine blades, C-FRP



 \Rightarrow Sequester C in durable polymers

Recyclable



- Feed End-of-life waste
- **Process** Mechanical or chemical
- Mechanical Property + application downgrade
- Chemical Pyrolysis/ De-poly/ Solv treating
- Pyrolysis
 Reuse as Cracker feed

 Super critical H₂O / olefinic gas
- $\label{eq:constraint} \textbf{De-poly} \qquad \text{Reuse as monomer; } PS \to S$
 - Catalytic / thermal / microbial
- Solv. Treat Glycolysis/ Methanolysis / Ionic liq. Polyester / PET



\Rightarrow C circularity

Bio



1G = Food based biomassInput **2G** = Agri/ forest residue + waste **3G** = Grow bio-feed/ grass + algae Product Biodegradable or compostable Eliminate plastic waste PCL + PBAT Fossil Bio PLA + PBS Process **Fermentation** to alcohol to chemicals Pyrolysis to bio-naphtha to cracker **Gasification** to syngas to chemicals Alcohol Ethanol \rightarrow C₂= \rightarrow **Bio PE** I-butanol \rightarrow C₃= \rightarrow **Bio PP** BDO + PTA → Bio polyester



\Rightarrow C circularity in materials

Transition materials



Transition Battery + solar materials Membranes + separators Electrolytes + electrodes Encapsulant : EVA / POE **Electronics** Display : Polyfluorene Casing : Polycarbonate Screen : PMMA Energy chem. Solar PV : Chlorosilane Battery chemical : NMP Electrolyte : Carbonates



 \Rightarrow Materials for energy transition

E - chemicals



Feed	$CO_2 + H_2 = syngas$
	Cost-competitive H ₂
	Reverse water gas shift
Product	Syngas = e-chemicals
	Methanol / MTO + acetic acid
	Cracker feed / e-naphtha + e-LPG
Turquoise H ₂	$CH_4 = 2H_2 + C$
Valorise C	Carbon black / Graphite
	Acetylene / PVC
	C nano tubes / C - FRP

 \Rightarrow Materials beyond Net Zero



